

Work Order ID 162098***162098***

Page 1

Thursday, May 25, 2017 11:19:06 AM

Item ID: D5325-3

Accept

N900040100

Setup

Start

NS1

Revision ID:

Stop

NS2

Item Name: Light Rib

Start Date: 5/25/2017

Start Qty: 2.00

2

Cust Item ID:

Required Date: 6/7/2017

Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D5325	B

110

0.00

110

Large Fab

Memo

0.00

Large Fab

PICK D3916-5

1- Cut D5325-3 as per dwg

2- Remove identification marks and deburr

DAS
43
9-89

MAY 25 2017

120

QC5- Inspect part completeness to step on W/O

0.00

120

QC

Memo

0.00

Quality Control

DAS
24
9-89

MAY 25 2017

DAS
24
9-89

Work Order ID 162098***162098***

Page 2

Thursday, May 25, 2017 11:19:06 AM

Item ID: D5325-3 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Light Rib
Start Date: 5/25/2017 Start Qty: 2.00 ***2*** Cust Item ID:
Required Date: 6/7/2017 Req'd Qty: 2.00 ***2*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <i>W/A</i>	0.00							
130									
Packaging	Memo	0.00				<i>2x</i>		<i>DAS</i> 43 9-89	MAY 25 2017
Packaging	***STOCK IN BASKET CELL***								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							<i>17/5/30</i> <i>df</i>
Quality Control									
								<i>DAS</i> 21 9-89	MAY 26 2017

Picklist Print

Thursday, May 25, 2017 11:19:05 AM

Page 1

Work Order ID: 162098

162098

Parent Item: D5325-3

D5325-3

Parent Item Name: Light Rib

Start Date: 5/25/2017

Required Date: 6/7/2017

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 15.10.15 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3916-5

Manufactured

No

110

Each

15.0000

1

2

✓ *D3916-5*

Light Rib

**B161510 → 1x
B161459 → 1x

DAS
43
9-89

MAY 25 2017

Location

Loc Qty

Loc Code

WA004

15

160517

2

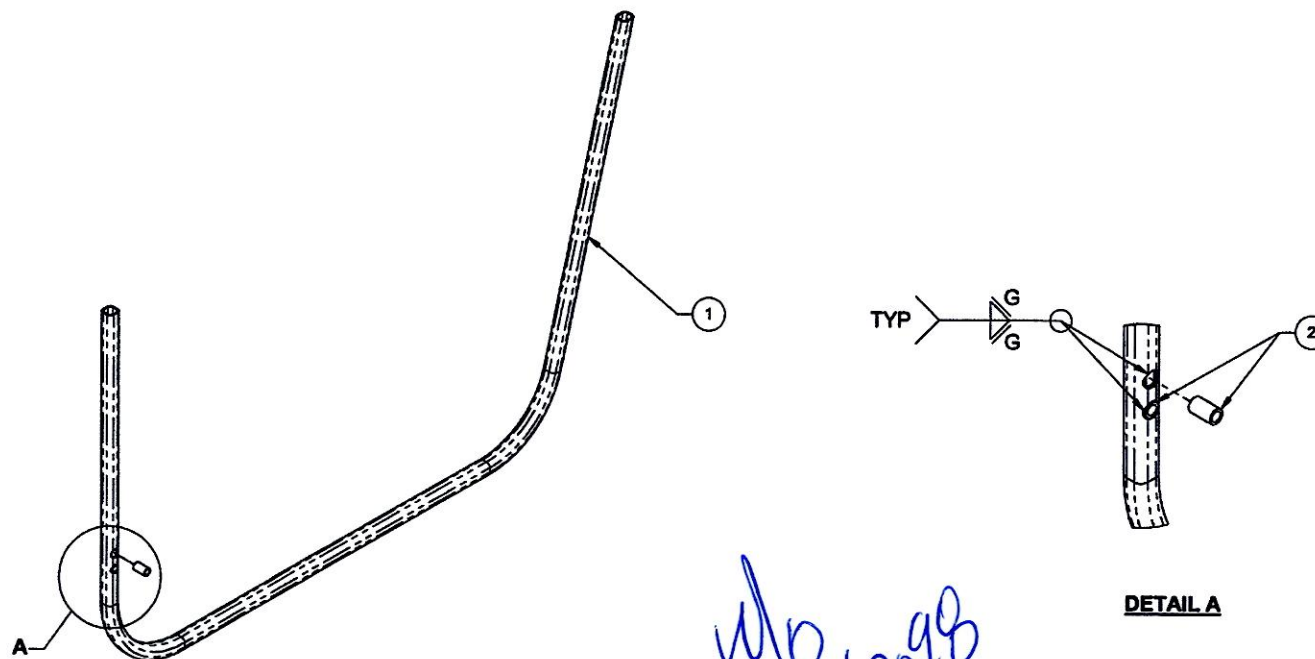
161459

4

161510

9

ITEM	QTY	P/N	DESCRIPTION
	X	D5325-041	RIB ASSEMBLY
1	1	D5325-1	LIGHT RIB
2	2	D5338-1	BUSHING



D5325-041 RIB ASSEMBLY

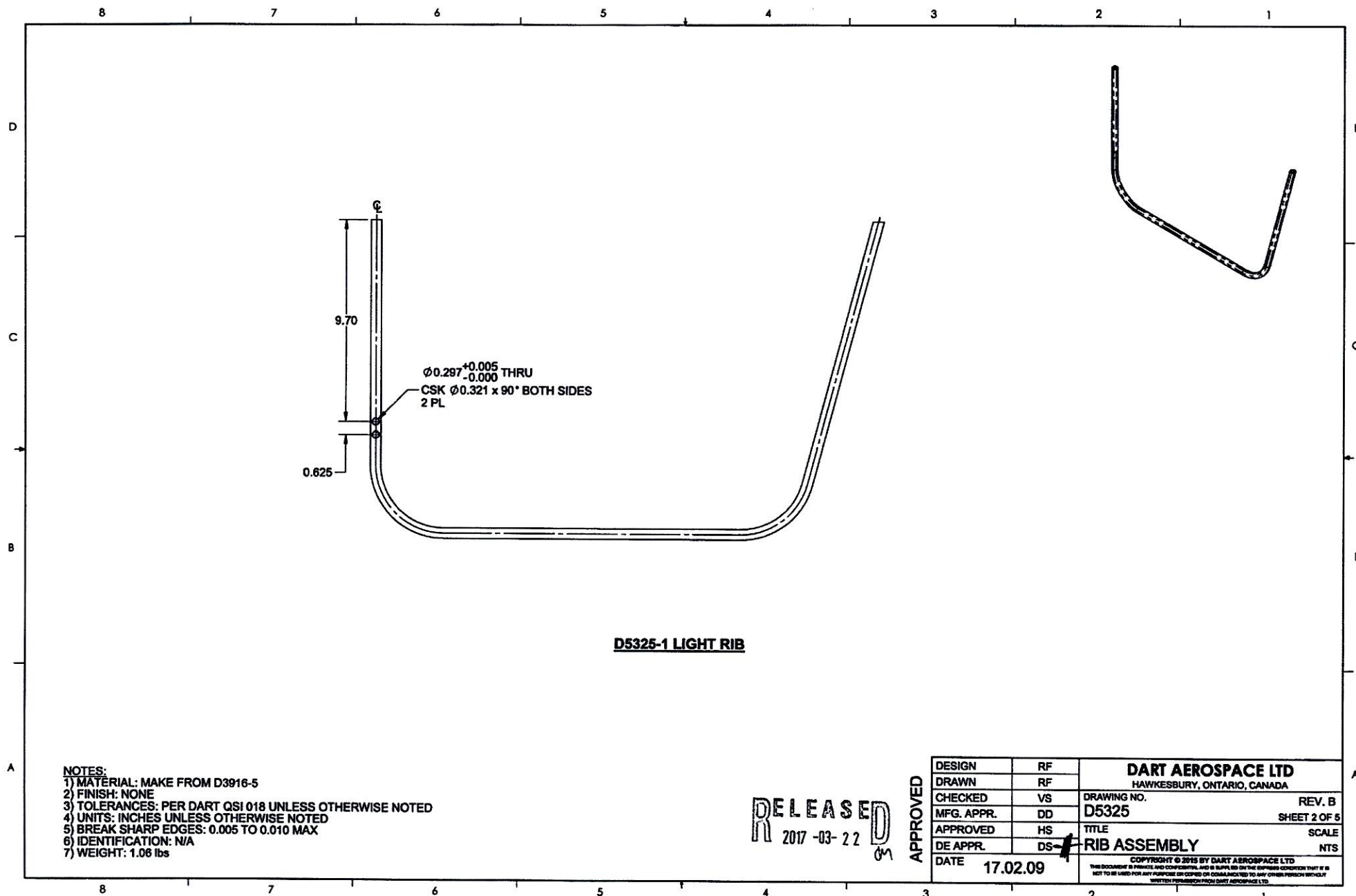
NOTES:

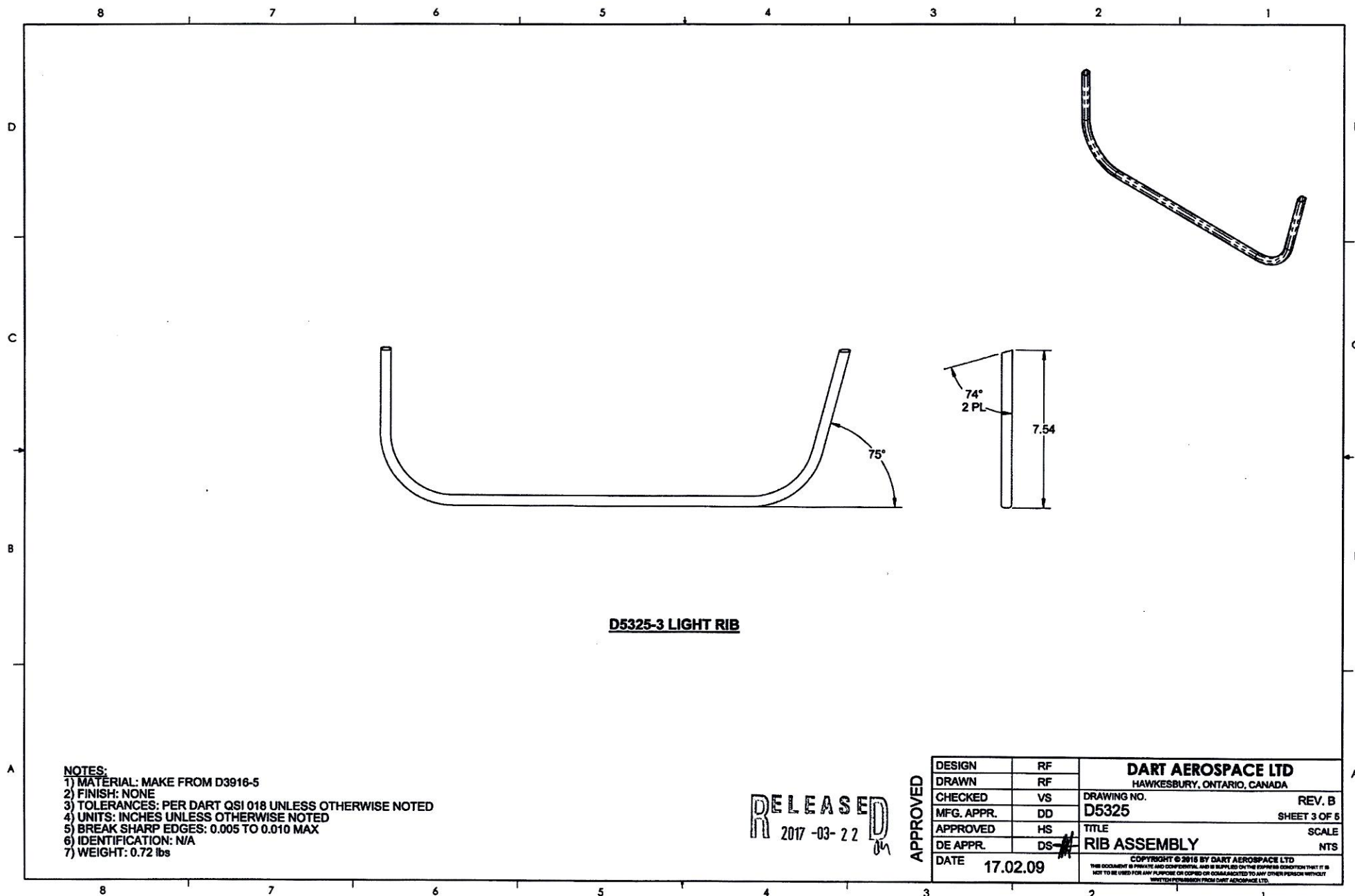
- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.6
- 7) WEIGHT: 1.07 lbs
- 8) WELD PER QSI 004

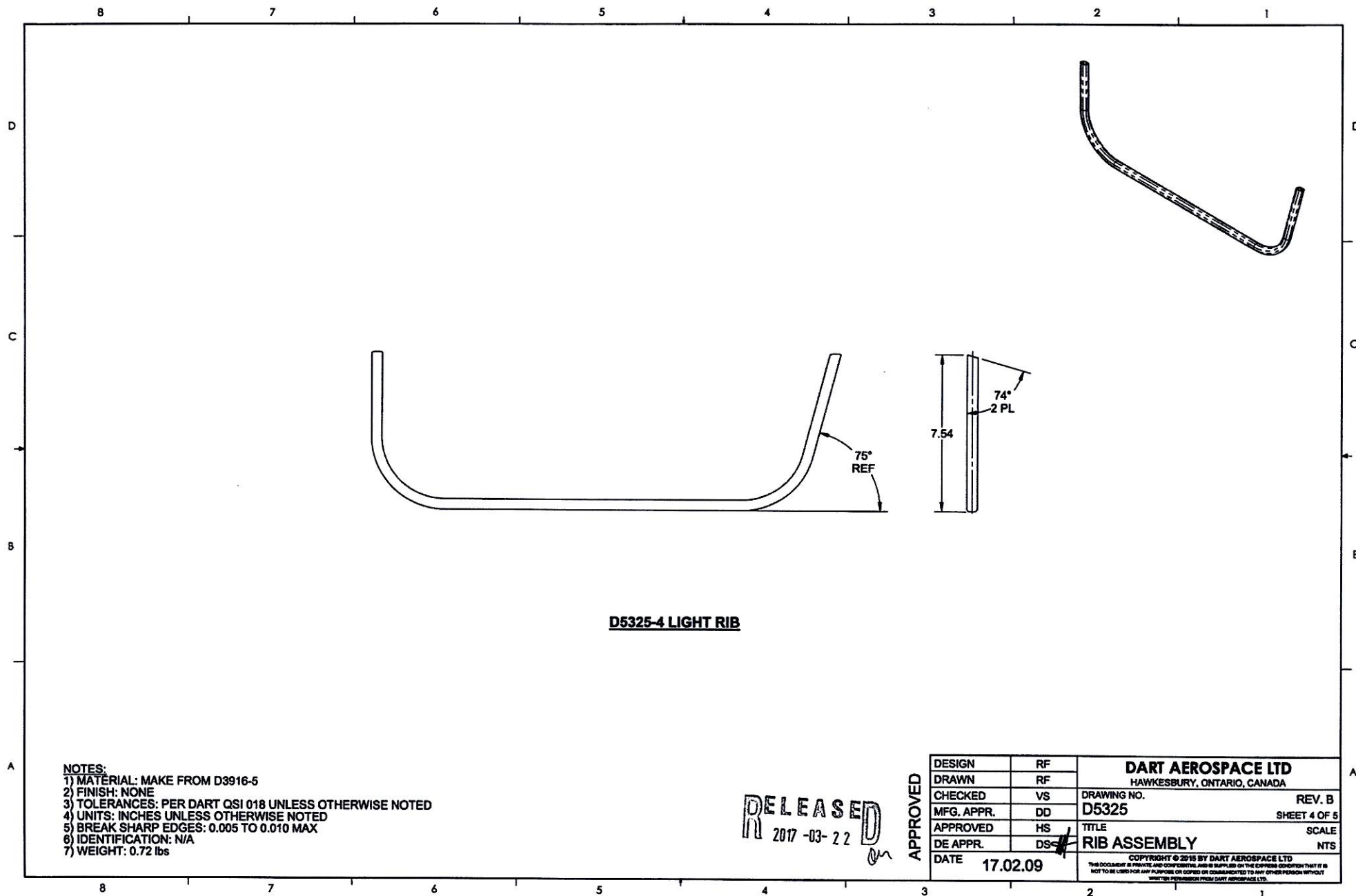
RELEASED
2017-03-22
ECN 17-535

APPROVED

B	Ø0.286 WAS Ø0.257 (ZN C4-5)	RF	17.02.09
A	NEW ISSUE	RF	15.08.10
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D5325 REV. B SHEET 1 OF 5 TITLE RIB ASSEMBLY SCALE NTS COPYRIGHT © 2015 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT THE WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DRAWN	RF		
CHECKED	VS		
MFG. APPR.	DD		
APPROVED	HS		
DE APPR.	DS		
DATE	17.02.09		







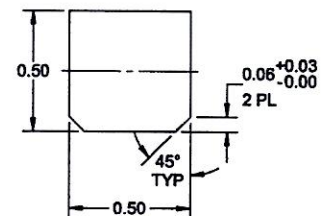
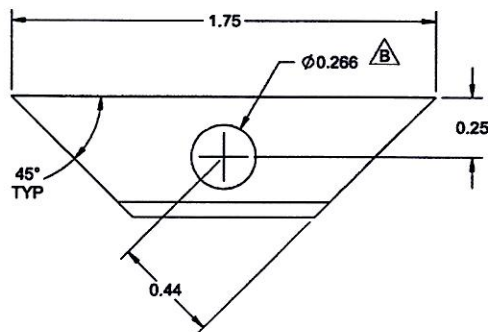
NOTES:

- 1) MATERIAL: MAKE FROM D3916-5
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.72 lbs

RELEASED
2017-03-22

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D5325-5 FOOT

NOTES:

- 1) MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE
PER ASTM A276 OR ASTM A240
REF DART SPEC. M304B
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.08 lbs

RELEASED
2017-03-22

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